

1826 Intelli-Vent® Modular, LED Heated Pressure Relief Port

Part Number: 11826000004

1. Choose location for installing 1826 unit, drill 4 holes using 7/64" drill or use self drilling #8 flat head sheet metal screws in opposite corners. Attach template with 2 screws.



2. Drill 1/4" starter hole at edge of template or plunge Roto-Zip tool into sheet metal surface near edge. Trace outline of template with tool, cutting out installation hole for 1826 unit.



3. Peel sheet metal skin away from inner foam.



4. Attach hole saw guide to 1826 template using opposite corner holes available.



5. Use 2-1/2" sheet metal hole saw to cut into Styrofoam until saw bottoms out.



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6. Remove template and break out Styrofoam plug from first cut.



7. Using hole now available from hole saw cut, continue hole sawing until contact with opposite side sheet metal, then break out last plug of Styrofoam.



8. Use plunging router (not shown) to cut away rectangle of foam to correct depth and skip to step 10, or manually use hole saw to make starter cuts prior to step 9.



9. Use screwdriver or other suitable tool to break out sections of foam until depth is enough for body of 1826 to sit flush.



10. Once 1826 body fits flush into wall, proceed with install of wiring and other components to finish. Secure 1826 to wall skin using 4 screws.



11. Finish by attaching with 4 screws, or use 4 rivets and attach decorative frame using supplied adhesive.



Note: Template designs shown are intended to be produced in metal by the OEM for production. CAD data and/or demonstration templates are available from Kason.