

CAM REPLACEMENT INSTRUCTIONS

Product Name

Part Number: 1345*

To replace worn 1345 assembly cam parts, proceed as follows:



Obtain 3/8 bolt to be used as puller for removing cam. Insert the bolt into the hole in bottom of cam.



Drive the bolt into the cam.



Do not allow the bolt end to go past the cam material into the metal body of the hinge flange.

Only a few turns into the cam material are required.



Secure the bolt head in a vise, tap the flange body gently with a hammer.



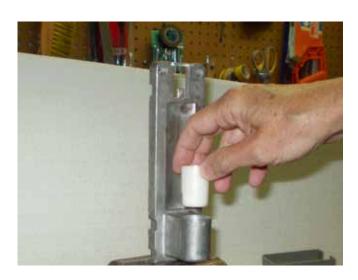
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which should easily dislodge the old cam.



Place the new cam into the flange, indexing the flat side toward the back.



Tap in gently with hammer.



Until cam and flange surfaces are flush.