# **SPECIFICATION SHEET**



## 3700 Series Rubbaseal™ Silicone Sealant

Part Number: 63700\*

#### **FEATURES**

- Premium grade, fully certified silicone adhesive sealant outperforms cheap hardware store brands
- Waterproof adhesive bonds better than generic sealants; won't peel, reduces service call-backs for leaks
- Air-cures overnight; tack-free in 15 min
- Standard and high temperature formulas
- Solid 10 oz. cylinder fits all caulking guns; flexible 3 oz. tube available for small jobs
- Meets Federal and NSF standards for food service use

#### MATERIALS

• 100% Acetoxy-based formula

### EASY-TO-USE

- Will not sag during vertical, horizontal or overhead application
- 10 oz. one-piece plastic tube (non-removable tip)
- 3 oz. tube is ideal for small jobs and tight spaces. Special order with MOQ requirements
- Fits standard caulk guns

#### **DESIGN CRITERIA**

- Skin Time: 12 minutes
- Tack Free: 15 minutes
- Cure Rate: 1/4" bead / 24 hours
- VOC: 30 g/L (2.97% by Wt)
- Elongation at Break: 550%
- Hardness (Shore A): 20 +/- 5
- Movement: +/- 25%
- Peel Strength: 19 psi
- Bond Durability on Glass/Vinyl/Aluminum: 25%
- Tensile Strength: 75 psi
- Staining: None
- UV Resistance: Excellent
- Application Temperature: -31 °F to 149 °F (-35 °C to 65 °C)
- Temperature Range: -80°F to 400°F (-62°C to 204°C); 500°F (260°C) for short interval
- **Storage:** Material is to be stored under controlled dry environment (below 75°F). Use within 12 months from date of manufacture. For best results, keep material in tightly closed containers when not in use.

**Note:** Do not allow curing within an enclosed space where exposed to corrodable materials





Part No.	Tube Size	Color	Max. Temp. (°F)	Qty./ Carton	Wgt./ Carton
63700000001	10.1 oz (299 ml)	Clear	400	12	10 lb (5 kg)
6370000002	10.1 oz (299 ml)	White	400	12	10 lb (5 kg)
6370000003	10.1 oz (299 ml)	Aluminum	400	12	10 lb (5 kg)
6370000004	10.1 oz (299 ml)	Black	400	12	10 lb (5 kg)
63700000005	10.1 oz (299 ml)	Red (Hi-Temp)	500	12	10 lb (5 kg)

NSF listed STD 051 for Food Zone Use. All Foods. Authorized by USDA for use in Federally inspected meat and poultry plants.

When cured and washed, sealant meets requirement of FDA regulation No. 21

CFR177.2600. Meets the following: U.S. FED.TTS-00230C,

TTS-001543A, ASTM C920-79 and Canadian CGSB-19-GP-9MA Type 1. UL Recognized, File No. E 175317.

